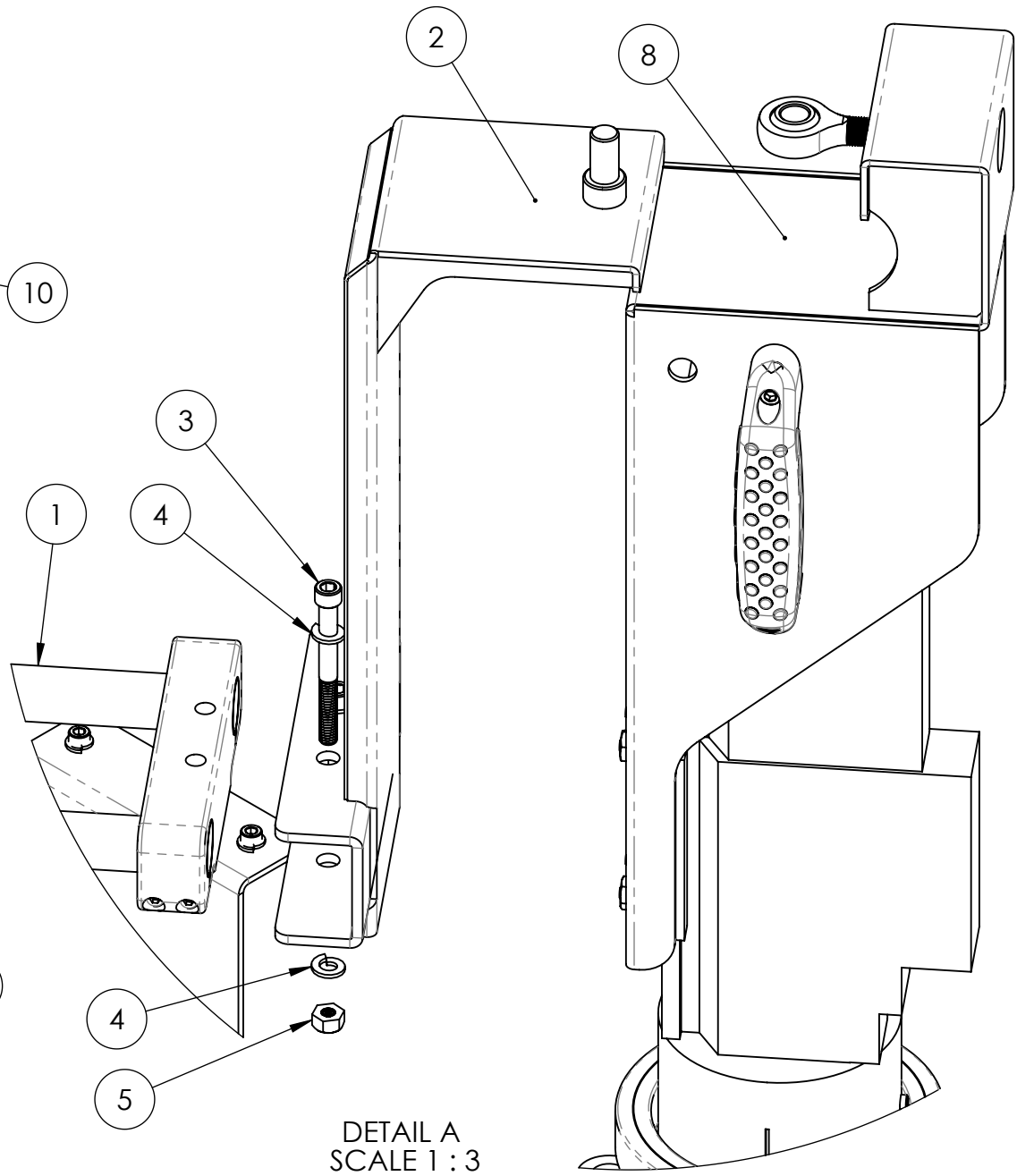
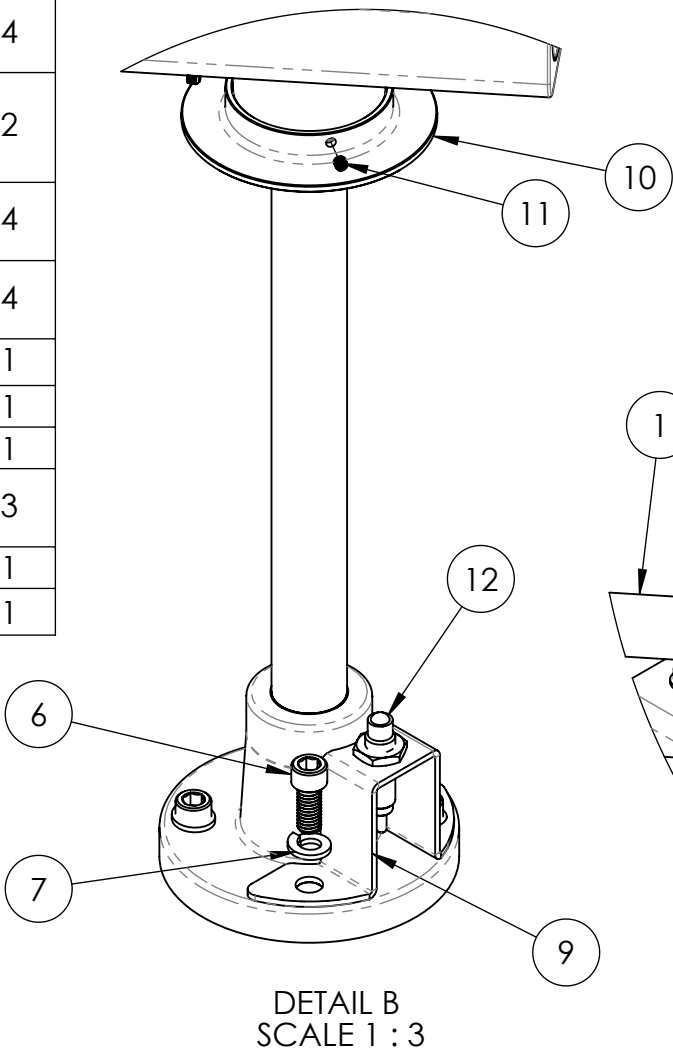
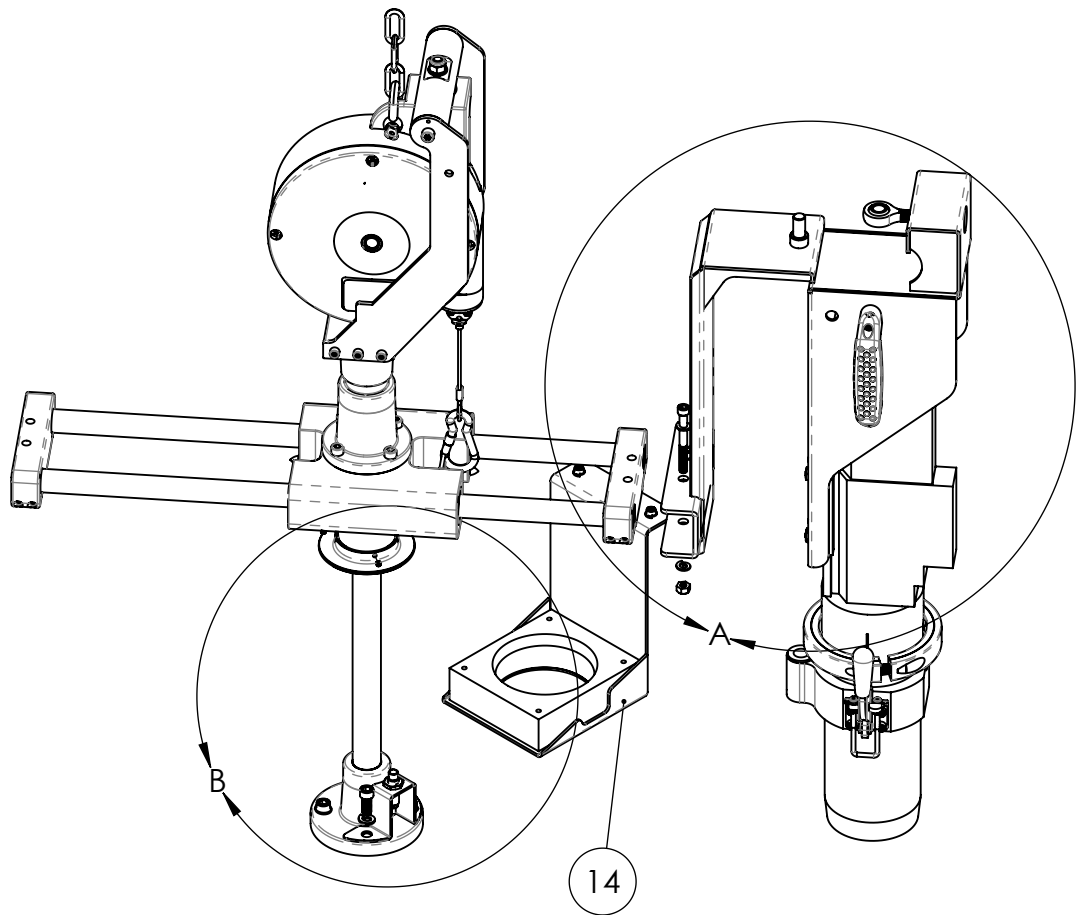


	H	G	F	E	D	C	B	A
ITEM NO.	PART NUMBER		DESCRIPTION		QTY.			
1	8202900324		ATLAS COPCO BALANCER UNIT		1			
2	Piranha-h0400-4310		BALANCER HANGER ASSY		1			
3	90128A595		Zinc-Plated Alloy Steel Socket Head Cap Screw, 5/16"-18 Thread, 3" Length		2			
4	91102A755		Zinc-Plated Steel Split Lock Washer, 5/16" Screw Size, .59" OD, .07" min Thick		4			
5	95462A030		Zinc-Plated Grade 5 Steel Hex Nut, 5/16"-18 Thread Size, 1/2" Width, 17/64" Height		2			
6	90128A623		Zinc-Plated Alloy Steel Socket Head Cap Screw, 3/8"-16 Thread, 7/8" Length		4			
7	91102A760		Zinc-Plated Steel Split Lock Washer, 3/8" Screw Size, .68" OD, .09" min Thick		4			
8	piranha-h0400-4000		DOUBLE DRILLING TOOL ASSY		1			
9	Piranha-h0400-4351		SVK BRKT		1			
10	Piranha-h0400-4352		SVK TRIGGER		1			
11	91375A437		Alloy Steel Cup Point Set Screw, 10-32 Thread, 3/16" Long		3			
12	SVK-3-PK-3		FESTO PNEUMATIC DETECTOR		1			
14	Piranha-H0400-4330		DOUBLE DRILL FEED HOME ASSY		1			



ENGINEER APPROVAL:

FINI / FINISH

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MA HOUDE

DATE
2014-01-22

Dessiné par / Drawn by:
MA HOUDE

DATE
2014-02-05

Approuvé par / Checked by:
MA CYR ING.

DATE
2014-02-27

Matériau / Material details:

*unless otherwise noted

REVISIONS

REV.	DESCRIPTION	DATE	PAR
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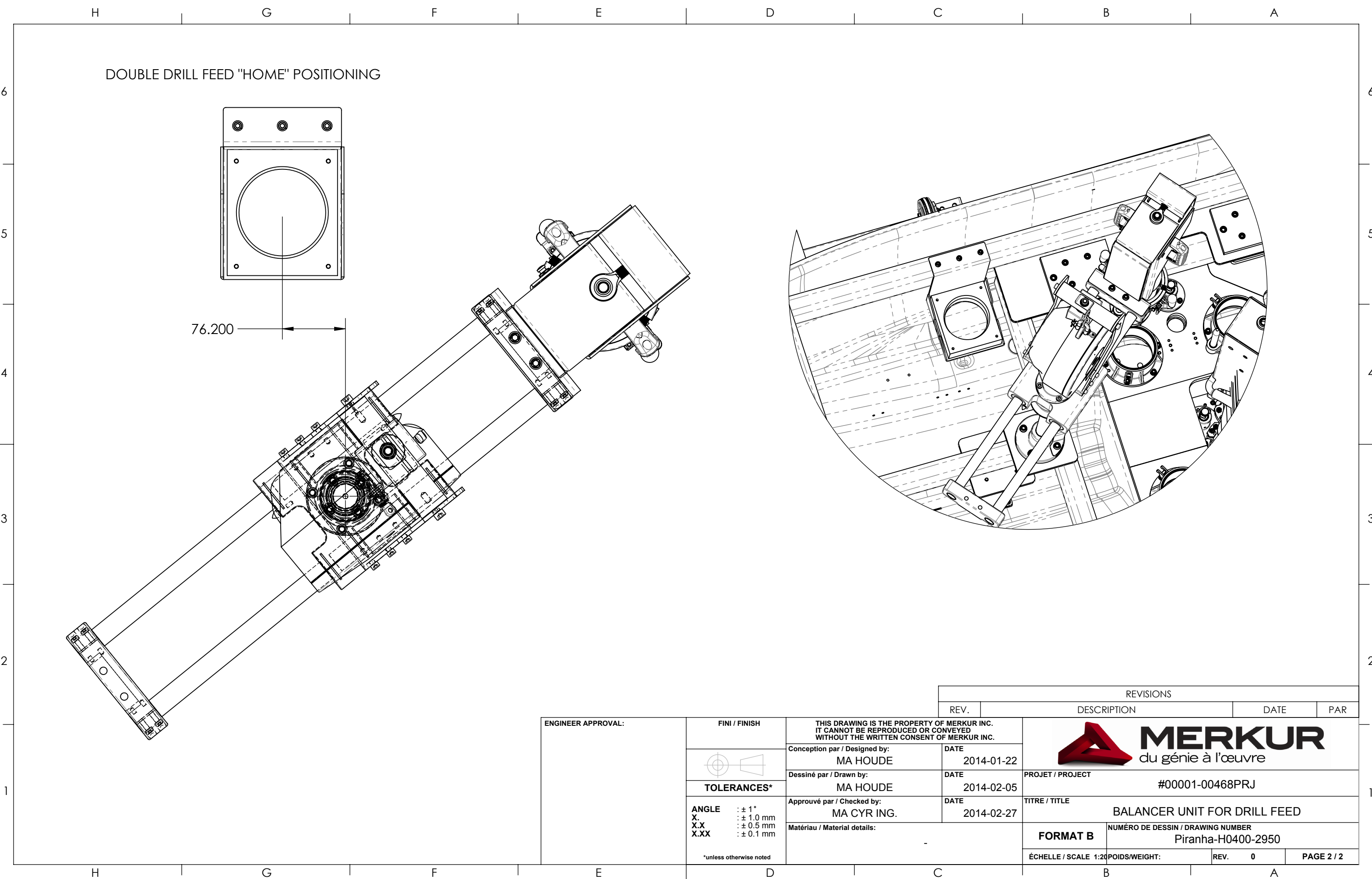


PROJET / PROJECT
#00001-00468PRJ

TITRE / TITLE
BALANCER UNIT FOR DRILL FEED

FORMAT B
NUMÉRO DE DESSIN / DRAWING NUMBER
Piranha-H0400-2950

ÉCHELLE / SCALE 1:20
POIDS/WEIGHT: REV. 0 PAGE 1 / 2



DOUBLE DRILL FEED "HOME" POSITIONING

76.200

ENGINEER APPROVAL:

FINI / FINISH



TOLERANCES*

ANGLE : ± 1°
X. : ± 1.0 mm
X.X : ± 0.5 mm
X.XX : ± 0.1 mm

*unless otherwise noted

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REVISIONS			
REV.	DESCRIPTION	DATE	PAR
			
PROJET / PROJECT		#00001-00468PRJ	
TITRE / TITLE		BALANCER UNIT FOR DRILL FEED	
FORMAT B		NUMÉRO DE DESSIN / DRAWING NUMBER Piranha-H0400-2950	
ÉCHELLE / SCALE 1:20		POIDS/WEIGHT:	REV. 0 PAGE 2 / 2